

**SECTION A-A**

**RELEASED**

2018 MAY 15 *q*  
ECN 18-729

**D5465-1 FWD WEARPLATE LH**

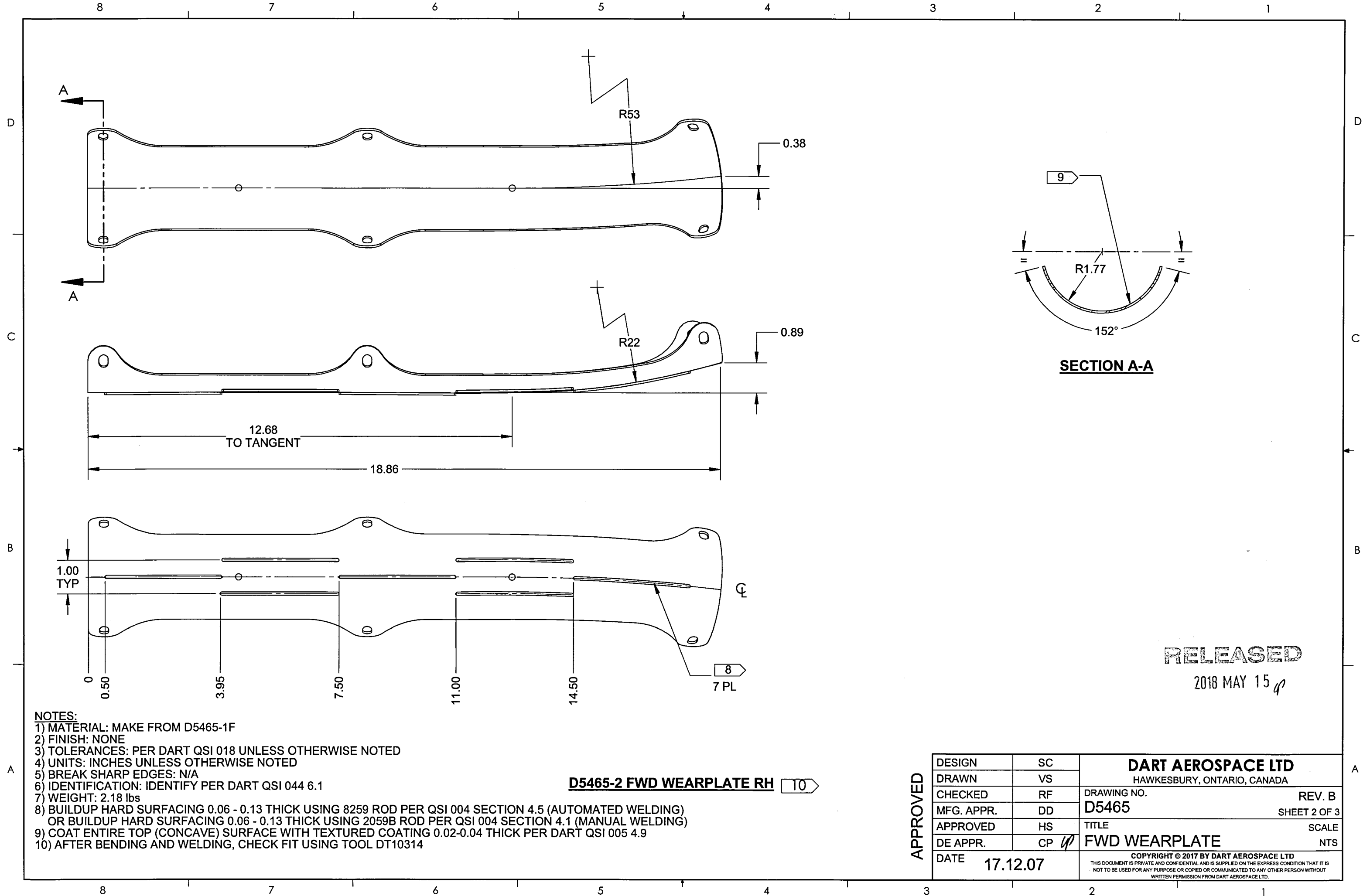
**10**

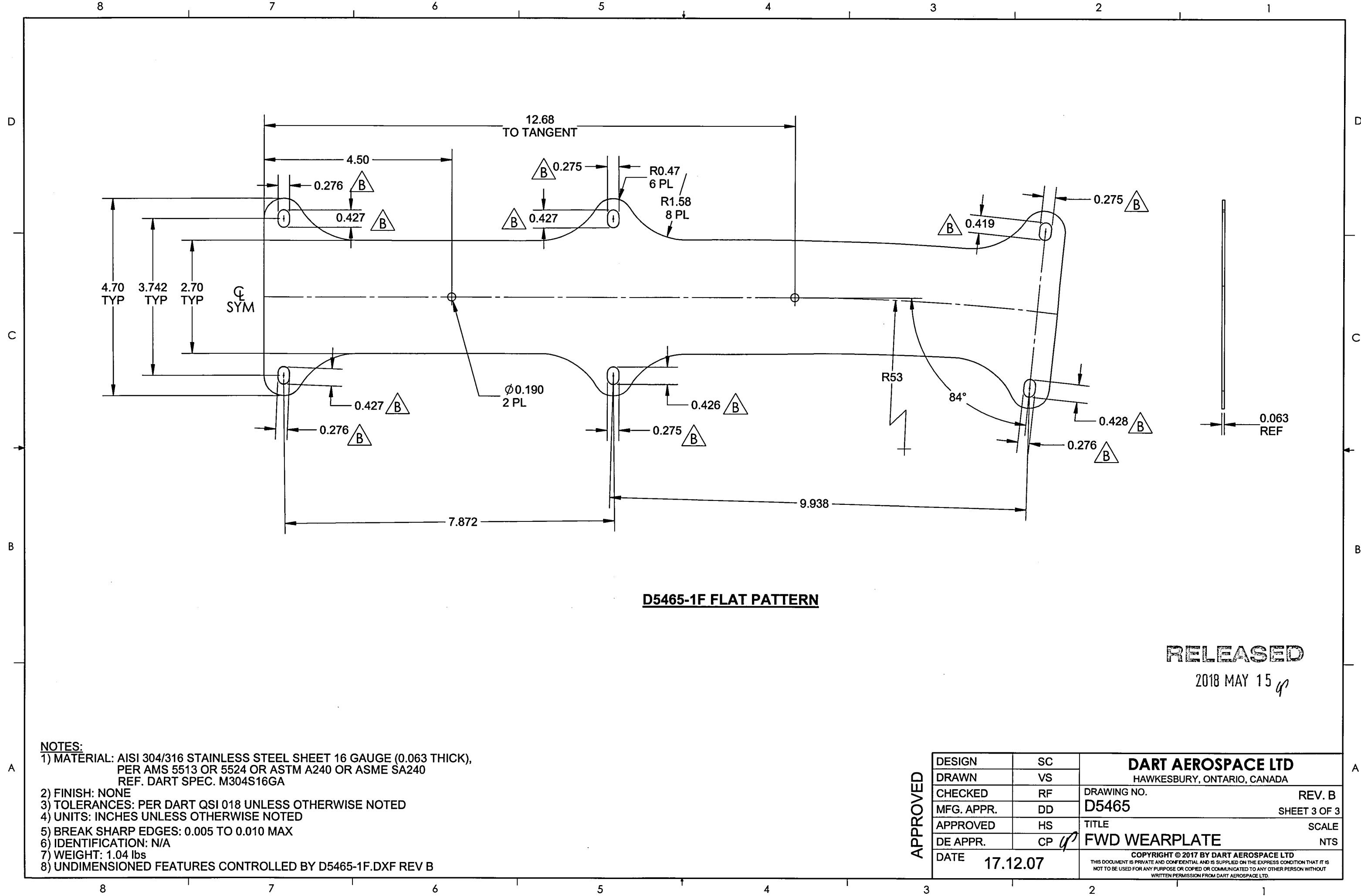
**NOTES:**

- 1) MATERIAL: MAKE FROM D5465-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 1.09 lbs
- 8) BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING)  
OR BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02-0.04 THICK PER DART QSI 005 4.9
- 10) AFTER BENDING AND WELDING, CHECK FIT USING TOOL DT10315

APPROVED

B	REVISED HOLE SIZES (SHEET 3), REF CAR 17-208	VS	17.12.07
A	NEW ISSUE	VS	17.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>D5465</b>	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	CP <i>q</i>	<b>FWD WEARPLATE</b>	NTS
DATE	17.12.07	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





D5465-1F FLAT PATTERN

RELEASED

2018 MAY 15

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THICK), PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 REF. DART SPEC. M304S16GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 1.04 lbs
  - 8) UNDIMENSIONED FEATURES CONTROLLED BY D5465-1F.DXF REV B

APPROVED

DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D5465	REV. B
MFG. APPR.	DD	SHEET 3 OF 3	
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	FWD WEARPLATE	NTS
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